

LASTING ELEGANCE

ALUMINUM & SECURITY STORM DOORS 2024



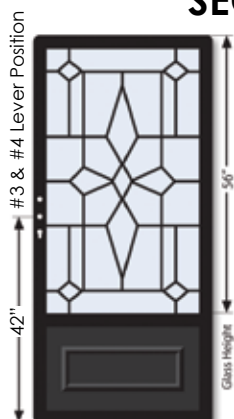


HM-158 Security Patio Doors ▲



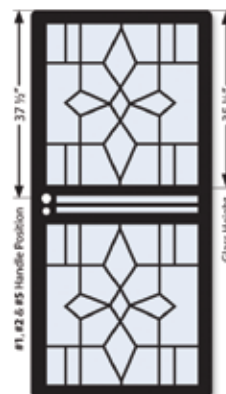
HM-968 Security Door ▲

SECURITY DOOR MEASUREMENTS



Typical 36" x 80" Door Opening

- Center of lever for #3 & #4 Handlesets is positioned 42" from the bottom of the door.
- Center of handle for #1, #2 & #5 Handlesets is positioned 37 1/2" from the top of the door. Doors over 87" will be adjusted accordingly.
- Exact door blank size for standard 36" x 80" opening is 35 1/4" x 78 3/4"
- Main Security Door Frame is constructed of 2" x 1" 16 gauge Steel Tubing

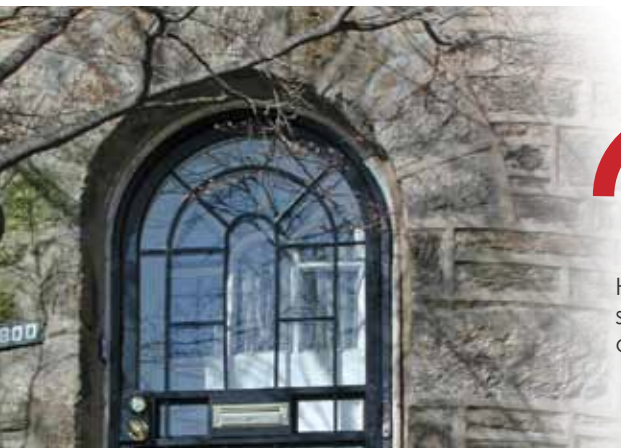


SECURITY DOOR FEATURES PAGE 10

Lock options and color options on page 23

Catalog PG		Catalog PG		Catalog PG		Catalog PG		Catalog PG	
HM-102	P. 21	HM-134	P. 20	HM-158	P. 17	HM-902	P. 11	HM-951	P. 17
HM-102-RF	P. 21	HM-134-RF	P. 20	HM-159	P. 17	HM-906	P. 11	HM-952	P. 21
HM-104	P. 21	HM-135	P. 20	HM-160	P. 17	HM-908	P. 11	HM-954	P. 14
HM-104-RF	P. 21	HM-135-RF	P. 20	HM-167	P. 19	HM-910	P. 13	HM-956	P. 14
HM-106	P. 21	HM-137	P. 20	HM-167-RF	P. 19	HM-912	P. 13	HM-960	P. 14
HM-106-RF	P. 21	HM-137-RF	P. 20	HM-181	P. 16	HM-914	P. 13	HM-963	P. 15
HM-111	P. 19	HM-138	P. 21	HM-181-RF	P. 16	HM-922	P. 13	HM-963-RF	P. 15
HM-111-RF	P. 19	HM-138-RF	P. 21	HM-182	P. 16	HM-924	P. 13	HM-968	P. 17
HM-112	P. 19	HM-139	P. 21	HM-182-RF	P. 16	HM-926	P. 13	HM-970	P. 15
HM-113	P. 18	HM-139-RF	P. 21	HM-184	P. 18	HM-930	P. 12	HM-971	P. 15
HM-114	P. 18	HM-140	P. 21	HM-185	P. 18	HM-932	P. 12	HM-972	P. 15
HM-125	P. 21	HM-141	P. 18	HM-187	P. 18	HM-934	P. 12	HM-986	P. 11
HM-125-RF	P. 21	HM-141-RF	P. 18	HM-213	P. 18	HM-938	P. 12	HM-988	P. 11
HM-133	P. 20	HM-156	P. 19	HM-313	P. 18	HM-940	P. 14		
HM-133-RF	P. 20	HM-156-RF	P. 19	HM-314	P. 18	HM-942	P. 14		

ARCH TOP OPTIONS



Circle Top
CA1



Camber Top
CA2



Curved Top
CA3



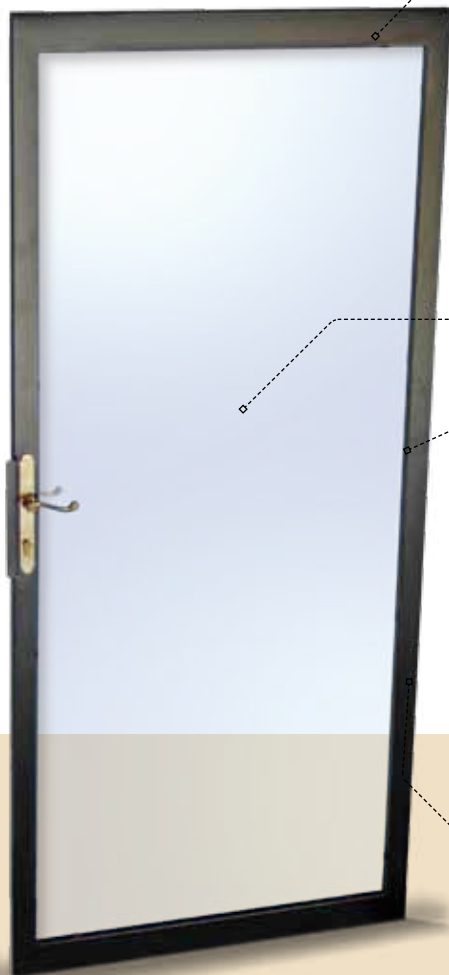
Pointed Top
CA4



Cathedral Top
CA5

HMI's Arch Top Doors are available in 5 shapes. Homeowners can choose the shape that fits their architectural needs. Each arch top door is custom made. All doors are marked with the arch tops available for that style.

SECURITY STORM FEATURES



Heavy, 16 Gauge Welded Steel Frame makes HMI's door extra strong and extra safe.



Painted same color as the door

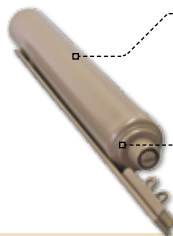
Extruded Metal Z-Bar

Weather-stripping ensures your door has a tight seal against the elements.

1/4" Plated Steel Rod entire length of frame

1/8" Tempered Safety Glass

Weatherproof Glass Seal



Adjustable Pneumatic Closer allows you to set how fast or slow your door will close.

Painted same color as the door

(One pump comes standard with a door. For oversized doors we recommend you order a second pump)

Black is standard with 23 optional powdercoats matching entry door colors.

Shown: HM-114 Clear View

2" Bottom expander with Double Weather-stripped Sweep ensures a snug fit and seals the door to the threshold.



**FOR TRANSOMS AND SIDELITES AVAILABLE
SEE PRICE BOOK**

LASER CUT SERIES



HM-988 Venice ▲



HM-902 Crystal ▲

With an HMI SafeGuard™ security storm door you don't have to sacrifice style for security. The heavy 16 gauge welded steel door frames give you the security you seek, and our designs give you the beauty you desire.

Every door is custom made to fit your entryway. Whether it is our traditional; modern; sunshine; forged or laser cut series there is a design that is perfect for your home.

There are 5 arch top shapes to choose from to fit your architectural needs. Most doors are available in arch top styles.

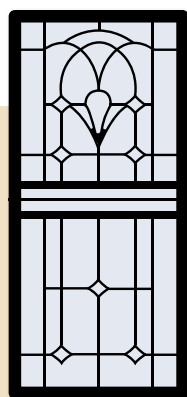
Black is standard with 23 optional powder coats matching our entry door colors.



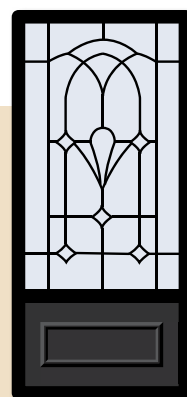
HM-986
Verona
pg. 20



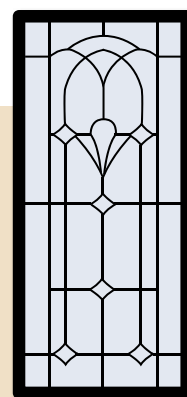
HM-988
Venice
pg. 20



HM-902
Crystal
pg. 17



HM-906
Queen
pg. 17



HM-908
Glamour
pg. 17



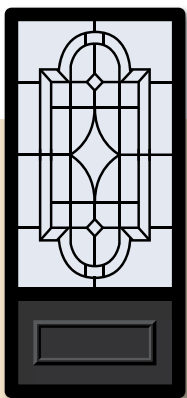
LASER CUT SERIES



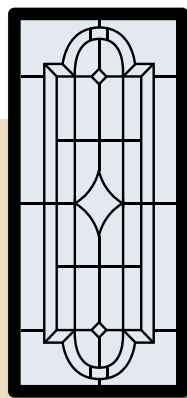
HM-930 Lotus ▲



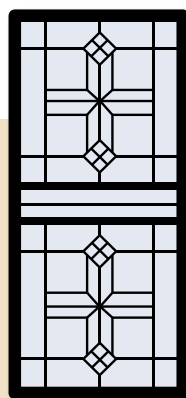
HM-938 Serenity ▲



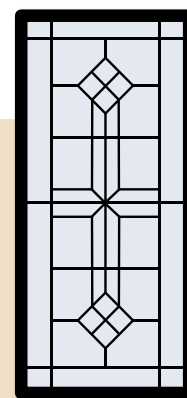
HM-930
Lotus
pg. 18



HM-932
Vintage
pg. 19



HM-934
Heritage
pg. 19



HM-938
Serenity
pg. 19

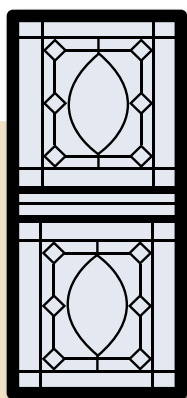
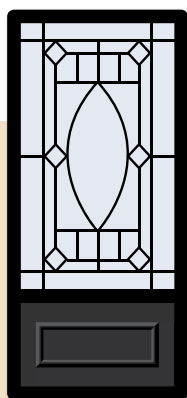
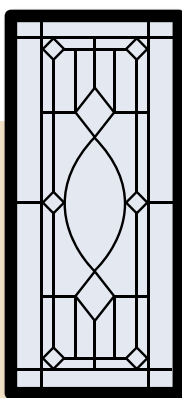
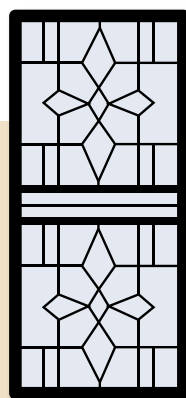
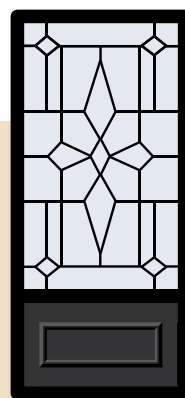
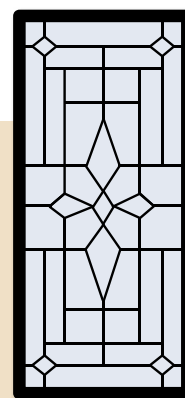
FOR MATCHING SIDELITES REFER TO PRICE BOOK



HM-914 Windsor ▲



HM-926 New Castle ▲

HM-910
Allure
pg. 17HM-912
Mystique
pg. 17HM-914
Windsor
pg. 18HM-922
Templar
pg. 18HM-924
Horizon
pg. 18HM-926
New Castle
pg. 18

CA1



CA2



CA3



CA4



CA5

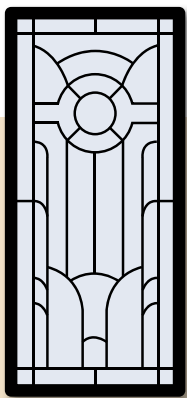
LASER CUT SERIES



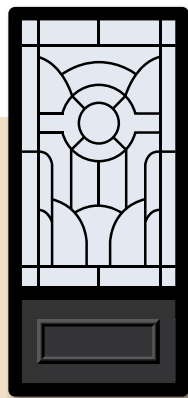
HM-940 Cardiff ▲



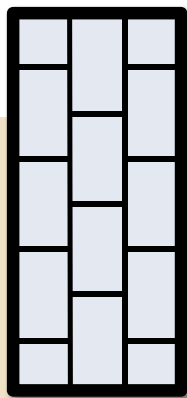
HM-956 Boston ▲



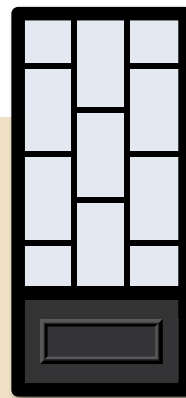
HM-940
Cardiff
pg. 19



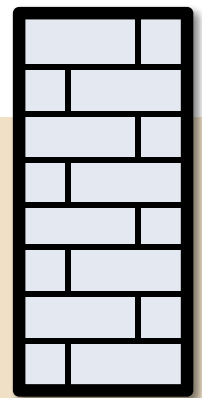
HM-942
Bristol
pg. 19



HM-954
Brooklyn
pg. 20



HM-956
Boston
pg. 20



HM-960
London
pg. 20

FOR MATCHING SIDELITES REFER TO PRICE BOOK

FORGED SERIES



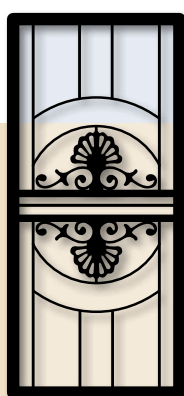
pg. 28

HM-963 Versailles ▲



pg. 23

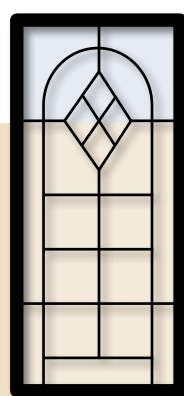
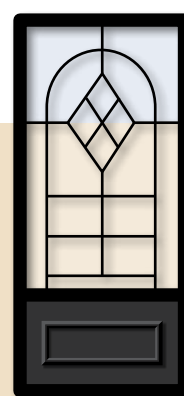
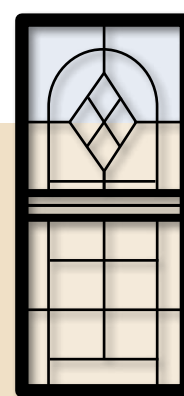
HM-970 Victoria ▲



HM-963-R



HM-963-F

HM-963
Versailles*
pg. 28HM-970
Victoria
pg. 23HM-971
Everett
pg. 23HM-972
Riviera
pg. 23

* Not available in zinc plating for shoreline



CA1



CA2



CA3



CA4



CA5

FORGED SERIES



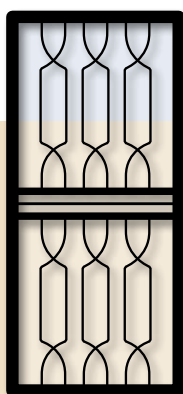
HM-181 Cascade ▲



HM-181-R



HM-181-F



HM-181
Cascade
pg. 21



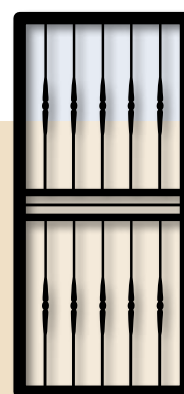
HM-182 Olympia ▲



HM-182-R



HM-182-F



HM-182
Olympia
pg. 21

Design Detail

HMI's Forged Series Doors are the highest quality Security Doors available. Not only are the rails constructed of steel tubing, but the design elements are made of solid forged steel and welded to the door.

FOR MATCHING SIDELITES REFER TO PRICE BOOK

MODERN SERIES



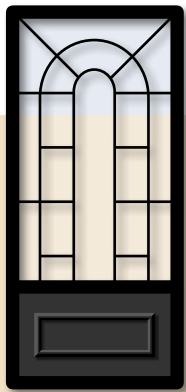
pg. 22

HM-951 Manhattan ▲

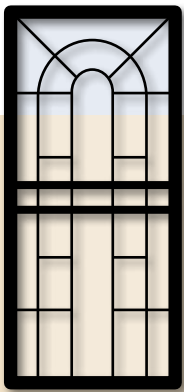


pg. 27

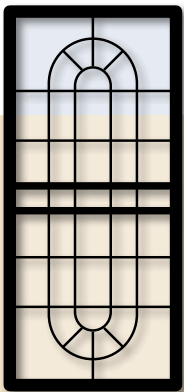
HM-159 Eastern ▲



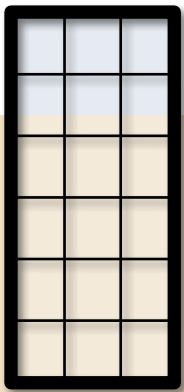
HM-952
Yonkers
pg. 21



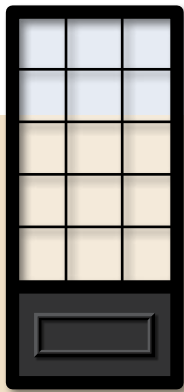
HM-951
Manhattan
pg. 22



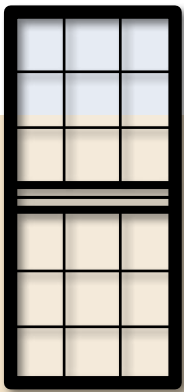
HM-968
Modern*
pg. 28



HM-158
Palladian
pg. 22



HM-159
Eastern
pg. 22



HM-160
Maryland
pg. 22

* Not available in zinc plating for shoreline

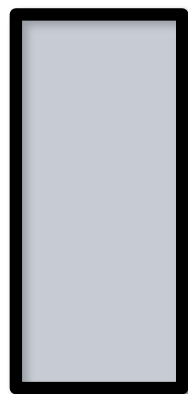


FULL VIEW SERIES



HM-114 Clear View with Mailslot ▲

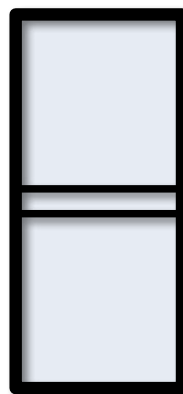
US Postal regulations require mail slots to be no less than 30" from the ground.



HM-114
Clear View
pg. 25

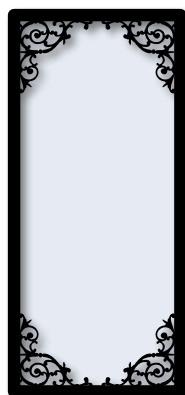


HM-187
Plain View
pg. 25

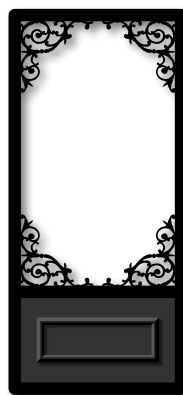


HM-141
Philly
pg. 26

Not available with Arch Top



HM-184
Candela*
pg. 25



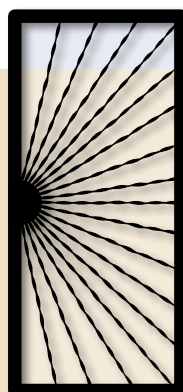
HM-185
Florence*
pg. 25

* Not available in zinc plating for shoreline

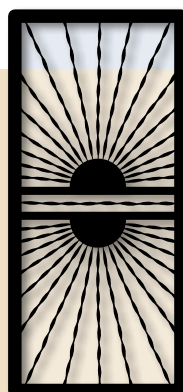
HM-185 Florence ▼ Arch Top Not Available



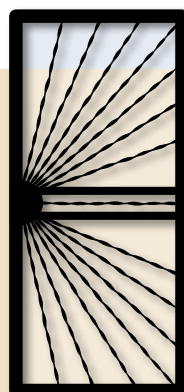
HM-213 Sunburst ▼



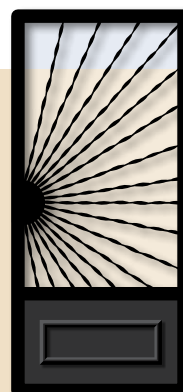
HM-113
Sunbeam
pg. 24



HM-213
Sunburst
pg. 24



HM-313
Sunset
pg. 24



HM-314
Sunshine
pg. 24

MAX HEIGHT 87"

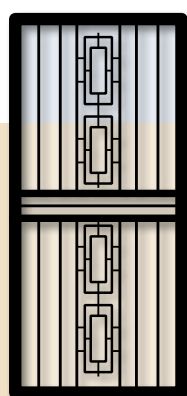
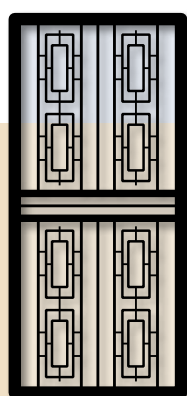
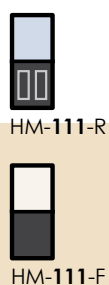
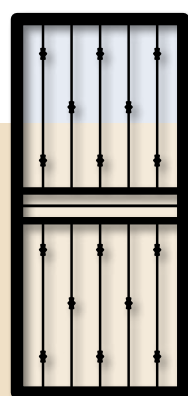
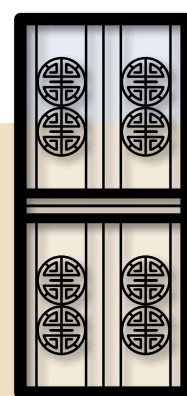
TRADITIONAL SERIES



HM-111 Macao (with Cathedral Arch Top) ▲



HM-167 Neptune ▲

HM-111
Macao*
pg. 26HM-112
Oriental*
pg. 26HM-167
Neptune*
pg. 27HM-156
Tea Garden*
pg. 27

HM-167 Design Detail

* Not available in zinc plating for shoreline



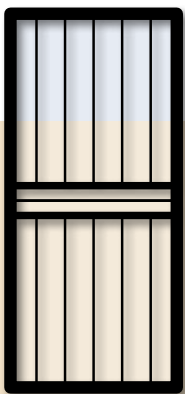
TRADITIONAL SERIES



HM-134 Sierra in a Patio Door Configuration ▲



HM-138-R Mardi Gras ▲



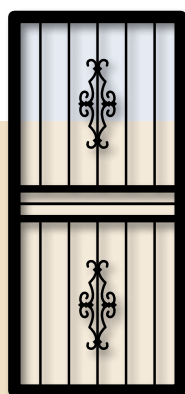
HM-133
Sparta
pg. 31



HM-133-R



HM-133-F



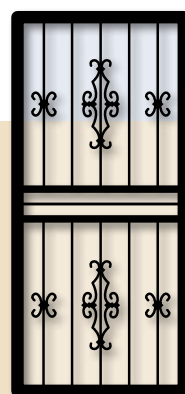
HM-134
Sierra
pg. 32



HM-134-R



HM-134-F



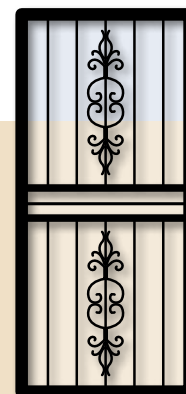
HM-135
Matterhorn
pg. 32



HM-135-R



HM-135-F



HM-137
Baton Rouge
pg. 30



HM-137-R



HM-137-F

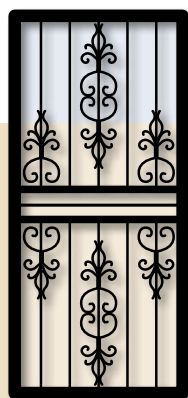
FOR MATCHING SIDELITES REFER TO PRICE BOOK



10



HM-125-F



10

A decorative vertical element consisting of a black frame. Inside, there are three vertical panels. The left and right panels feature ornate, symmetrical scrollwork. The central panel is divided into two sections by a horizontal line, with a small yellow square in the upper section. The entire element is set against a white background.



10

HM-139-F



ALUMINUM STORM DOOR LOCK OPTIONS

PULL HANDLES



Single Cylinder Only



Optional Kick Plate



3" Bottom Aluminum Expander
Painted to match your storm door
■ ■ ■ ■ - Optional Outside Only

SCULPTED LEVERS

Left Hinge Out Swing Door

Single Cylinder Only

Right Hinge Out Swing Door



Interior Push Handle #7

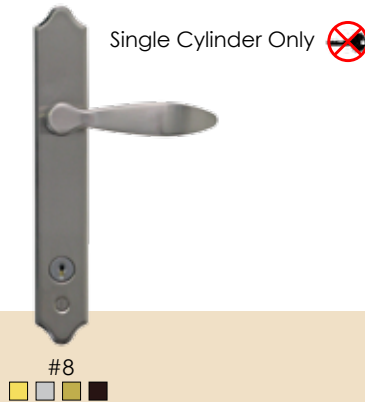
ELITE LEVERS

MORTISE LOCK

Available in Double or Single Cylinder



Door Closers are painted to match your Aluminum and Security Storm Door finish.



Slimline Lock #9

MAIL SLOT OPTIONS - FOR ALUMINUM AND SECURITY DOORS

HMI offers double flap mail slots in four different finishes to match your choice of handleset. US Postal regulations require mail slots to be no less than 30" from the ground.



Polished Brass



Antique Brass



Satin Nickel



Aged Bronze

Mail Slot 3 x 10 - ■ ■ ■ ■

Magazine Slot 3 1/2 x 13 - ■ ■ ■ ■ ■ ■ ■ ■

■ White ■ Black ■ Polished Brass ■ Antique Brass ■ Satin Nickel ■ Aged Bronze

SECURITY STORM DOOR LOCK OPTIONS

Refer to index for measurements



For Security
Doors Only
Inside View



2" Bottom Aluminum Expander
Painted to match security storm door
 ■ ■ ■ ■ - Optional Outside Only



Double Cylinder - Standard
Keyed Exterior & Interior

Single Cylinder - Optional
Keyed Exterior & Thumb
Turn Interior

POWDERCOAT FINISHES

All Aluminum and Security Storm doors manufactured by HMI are coated with a "state-of-the-art" powdercoat finish to give years of trouble free enjoyment. The metal is cleaned and treated with chemically balanced detergents. The doors are then top coated with a powdercoating that is electrostatically applied and finally baked at 400° offering excellent adhesion, hardness, chemical resistance and weather resistance.



In addition to the 25 standard powdercoat finishes, HMI offers over 200 Custom Powdercoat Finishes. Please consult your local dealer for details.

Note: These sample colors do not accurately reflect actual painted surface color. For closer accuracy please use HMI Color Chips or refer to the HMI Color Guide.



Indicates that lock can be keyed to entry door lock



Indicates that lock cannot be keyed to entry door lock



We can also paint your
door a custom color with
a color sample



BE SURE TO ALSO LOOK AT OUR
ENTRY DOOR CATALOG



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